

Steel Grade: AISI 216L | ASTM XM-18 | UNS S21603 | Type: Austenitic

CHEMICAL COMPOSITION

C(%)	Si(%)	Mn(%)	P(%) ≤	S(%) ≤	Cr(%)	Ni(%)	Mo(%)	Other(%)
≤0.03	≤0.75	7.50~9.00	0.045	0.03	17.5~22.0	5.00~7.00	2.00~3.00	N0.25~0.50

HARDNESS AND HEAT TREATMENT

Variety②	Condition③	Tensile Strength σ_b /MPa	Yield Strength $\sigma_{0.2}$ /MPa	Extensibility δ (%)	Reduction of Area ψ (%)	Hardness HRB	Standard ASTM
P	A	620	345	40	—	≤100	A240
Sh,St	A	690	415	40	—	A240	A240

Remark:

②, B—Bar; F—forging; P—Thick plate; Sh—Sheet; St—Strip; Pi,T—Pipe steel; S-Pi,T—Seamless Pipe steel; W-T—Welded Pipe; Sp—Shape; W—wire.

③, A—Annealing; HF—Hot Forging; CF—Cold Drawing.

④, The thickness or diameter is more than 13mm.

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⑥, The diameter is more than 4mm.

⑦, When the diameter of wire is under 3.96mm, the δ is 25%, and ψ is 40%.

⑧, The cross section of forging is above 127mm, then the σ_b is 485Pa.

From: Jiangyou Hacer Technology Co., Limited
 Factory Add: Jiangzhang Road, Jiangyou City, SC, China
 Website: <https://www.jhacer.com/>
 Email: sales@jhacer.com
 Phone: +86-(0)816-3260757
 Call: +86-13658128897(WhatsApp)